

5 Invention --

At page 2, before line 7 insert -- Brief Summary of the Invention --

At page 2, before line 29 insert -- Brief Description of the Drawings --

10 At page 3, before line 10 insert -- Detailed Description of the Invention --

IN THE CLAIMS

15 Amend claims 1 through 7 as follows:

1. (amended) An [A]assembly [including] comprising a printed-circuit electronics card [(2)] mounted on a metal substrate [(1)], [as well as] a metal screening cover [(3)] electrically connected to the substrate [(1)] the cover having an edge, the substrate [(1)] exhibiting a recessed gutter [(4)] in which the edge of the cover [(3)] is accommodated, [characterised in that] wherein the [said] edge is crimped onto the [said] substrate [(1)] in the gutter [(4)].--

25 --2. (amended) An [A]assembly according to Claim 1, [characterised in that] wherein the edge of the cover [(3)] terminates in at least one tab [(5)] as a return, which is crimped into the gutter [(4)], the gutter and the tab each  
30 having a bottom portion.--

5           --3. (amended) An [A] assembly according to Claim 2,  
[characterised in that] wherein the bottom portions of the  
[said] gutter [(4)] and the [said] tab [(5)] are below the  
electronics card [(2)].--

10 <sup>543 B 157</sup> --4. (amended) A [M] method for producing an assembly  
according to [one of the preceding claims, characterised by]  
Claim 1, [the following different stages] comprising the steps  
of:

15           [-] stamping the substrate [(1) is stamped] so as to  
form a gutter [(4)] in the substrate [it],

          [-] assembling the electronics card [(2) is  
assembled] on to the [said] substrate,

20           [-] positioning the cover [(3) is positioned] on the  
assembly [thus obtained,] and arranging the edge of the [said]  
cover [(3)] in the [said] gutter [(4)] <sup>Fig 3</sup>

          [-] crimping the [said] edge [is crimped] on to the  
[said] substrate [(1)].-- <sup>ba ( 2 in 53-54 )</sup>

25           --5. (amended) A [M] method according to [the preceding  
claim, characterised in that] Claim 4, wherein the crimping is  
carried out by localised crushing of material of the substrate,  
[(1)] onto one or more tabs which terminate the edge of the  
cover [(3)], in such a way as to exert opposed forces which  
cancel out on the tab or tabs [(5)].--

30           --6. (amended) A [M] method according to [one of Claims